



Title: Bio-based antimicrobial packaging: A response to a reduction in the use of plastics and an advance in food safety.
Food Technology

Authors: FONSECA-BARRERA, Itzel del Carmen, MENDOZA-GARCÍA, Patricia Guillermina, RAMÍREZ-HIGUERA, Abril and LOPEZ-ZAMUDIO, Amairany

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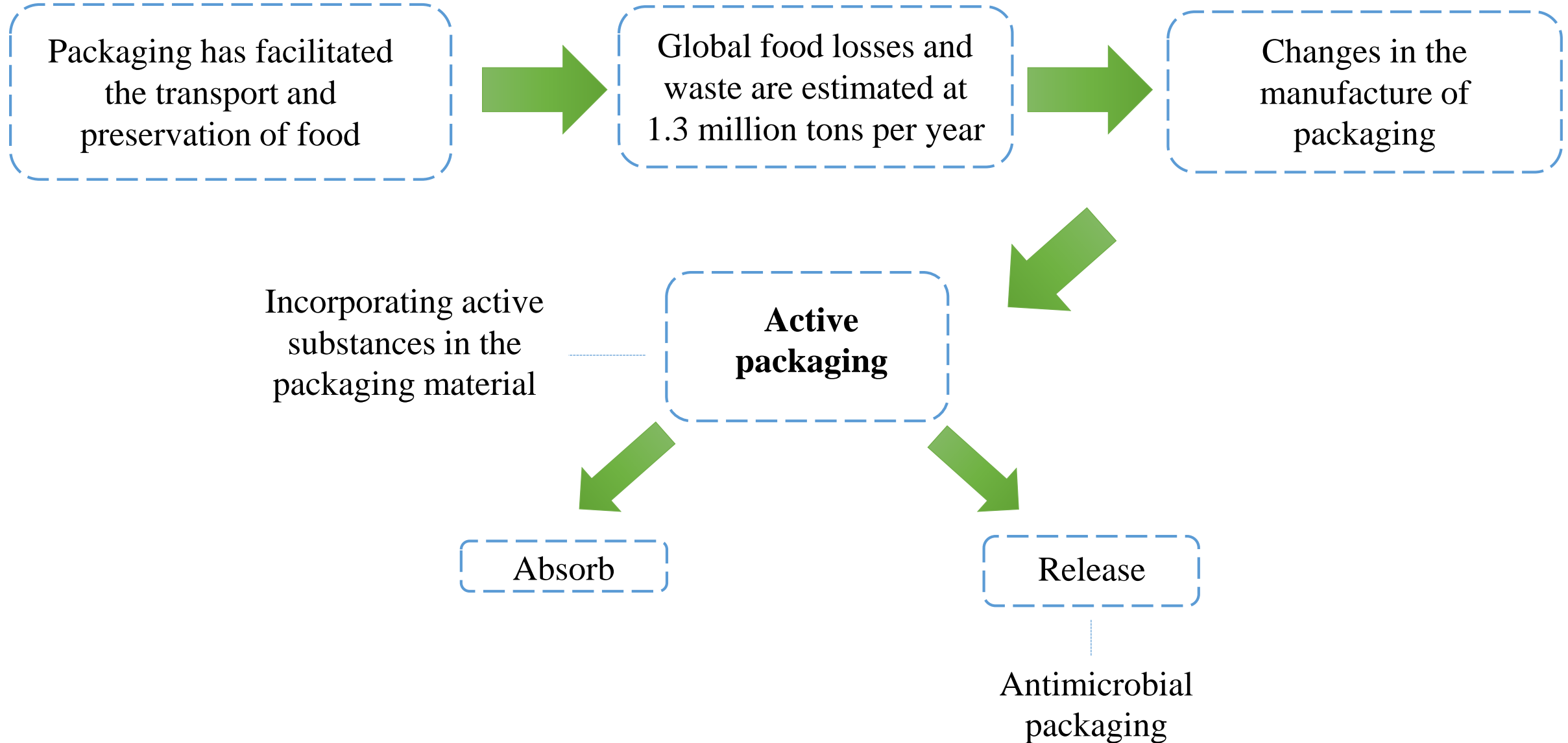
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ECORFAN-México, S.C.
143 – 50 Itzopan Street
La Florida, Ecatepec Municipality
Mexico State, 55120 Zipcode
Phone: +52 1 55 6159 2296
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E-mail: contacto@ecorfan.org
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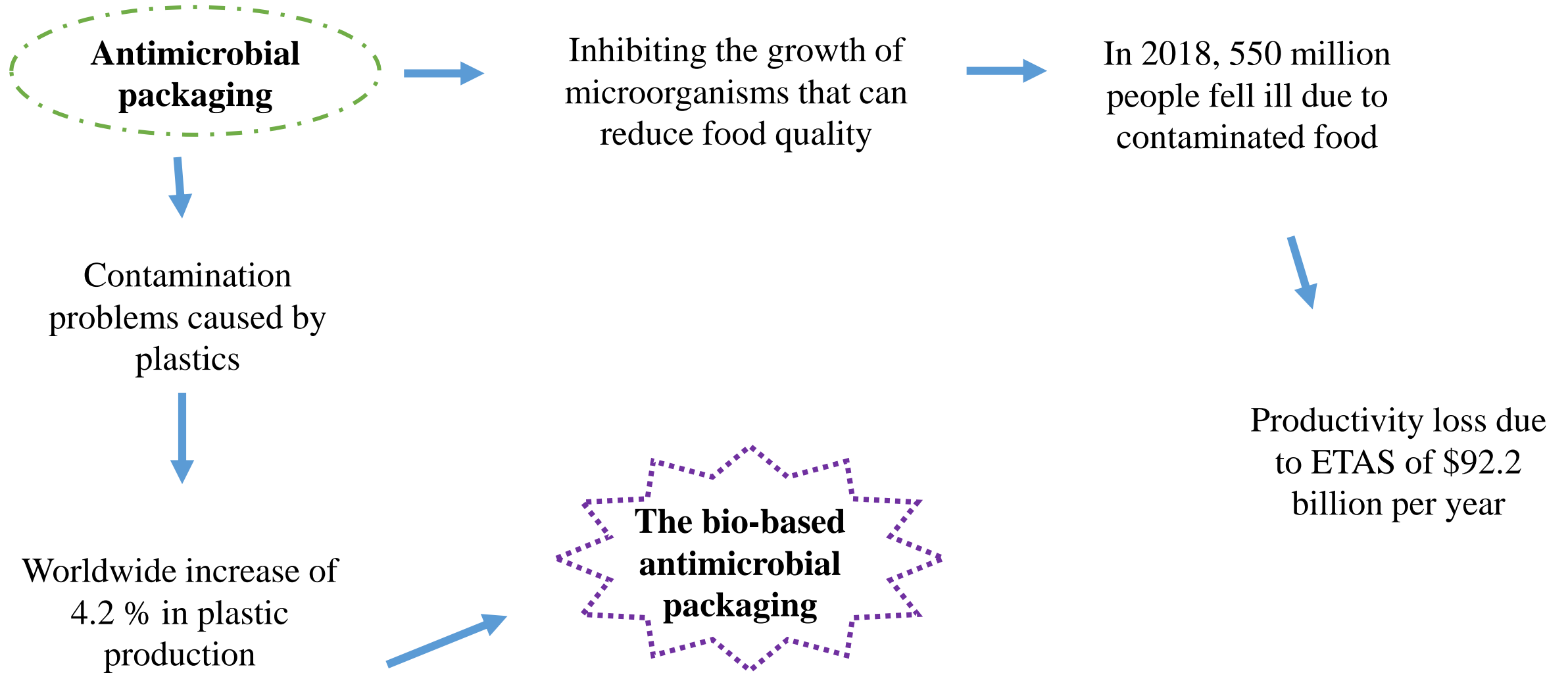
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Introduction

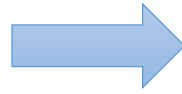


Introduction



Methods of preparation of bio-based antimicrobial packages

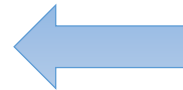
The bio-based antimicrobial



Their efficiency is determined by the release of the antimicrobial



Wet process



Methods of preparation



Dry process

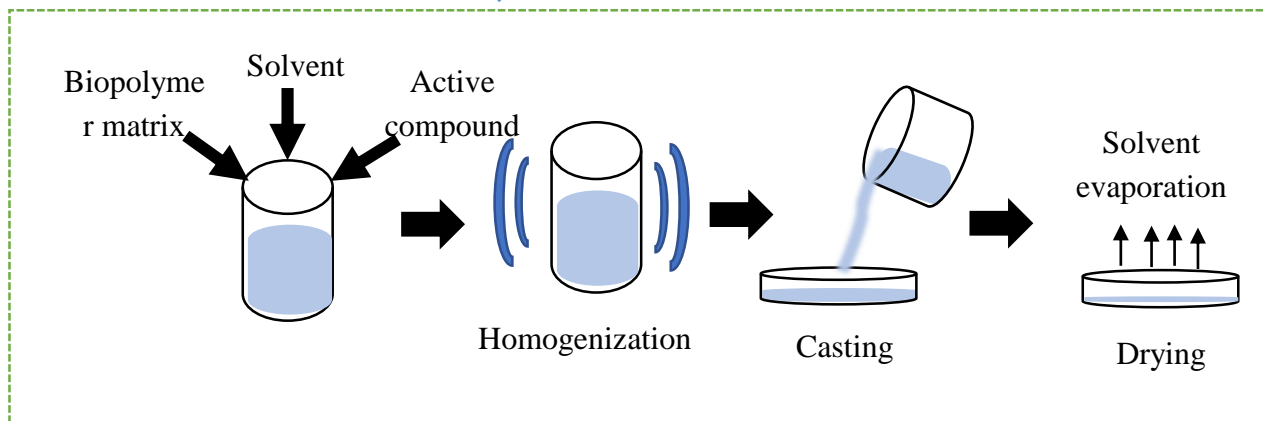


Figure 1 Steps of forming films by the casting method. Source: Khan et al. (2018)

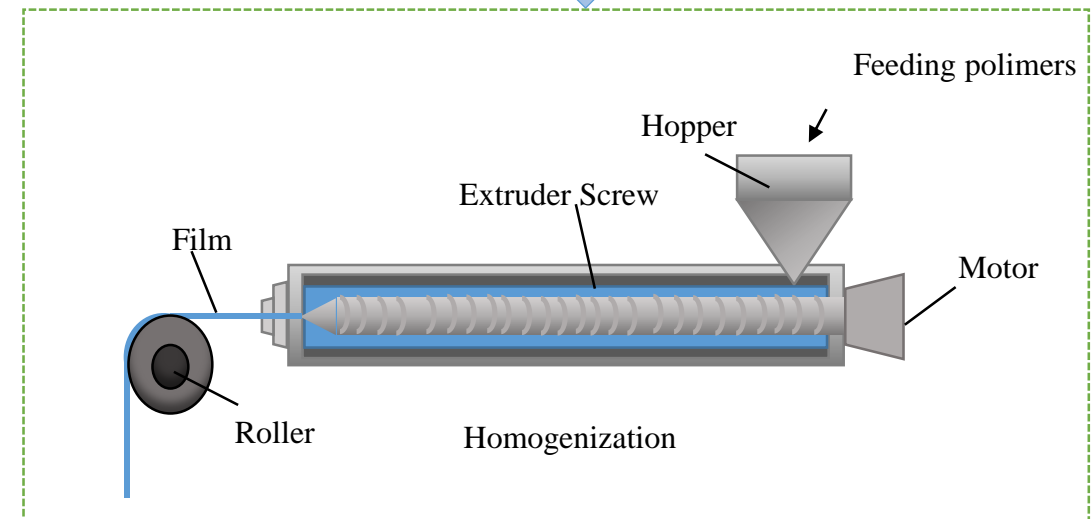


Figure 2. film production by extrusion method. Source: Pranata et al. (2019)

Structure of bio-based antimicrobial packages

The structure of antimicrobial packaging can improve mechanical and barrier properties of packaging .

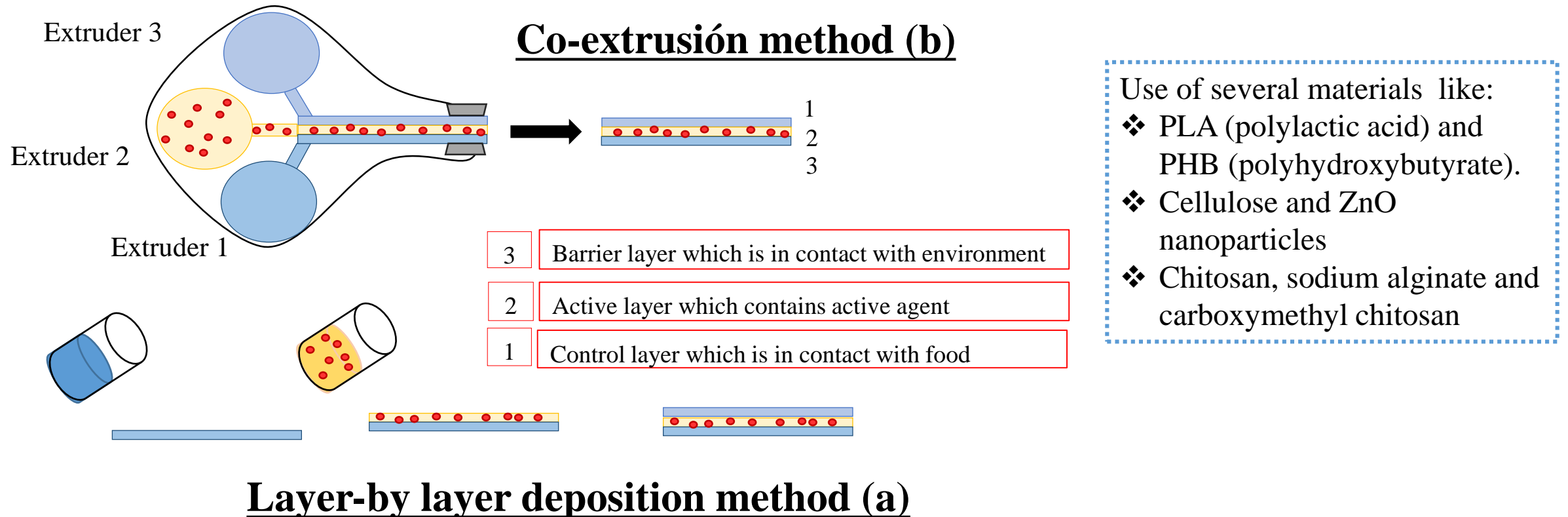
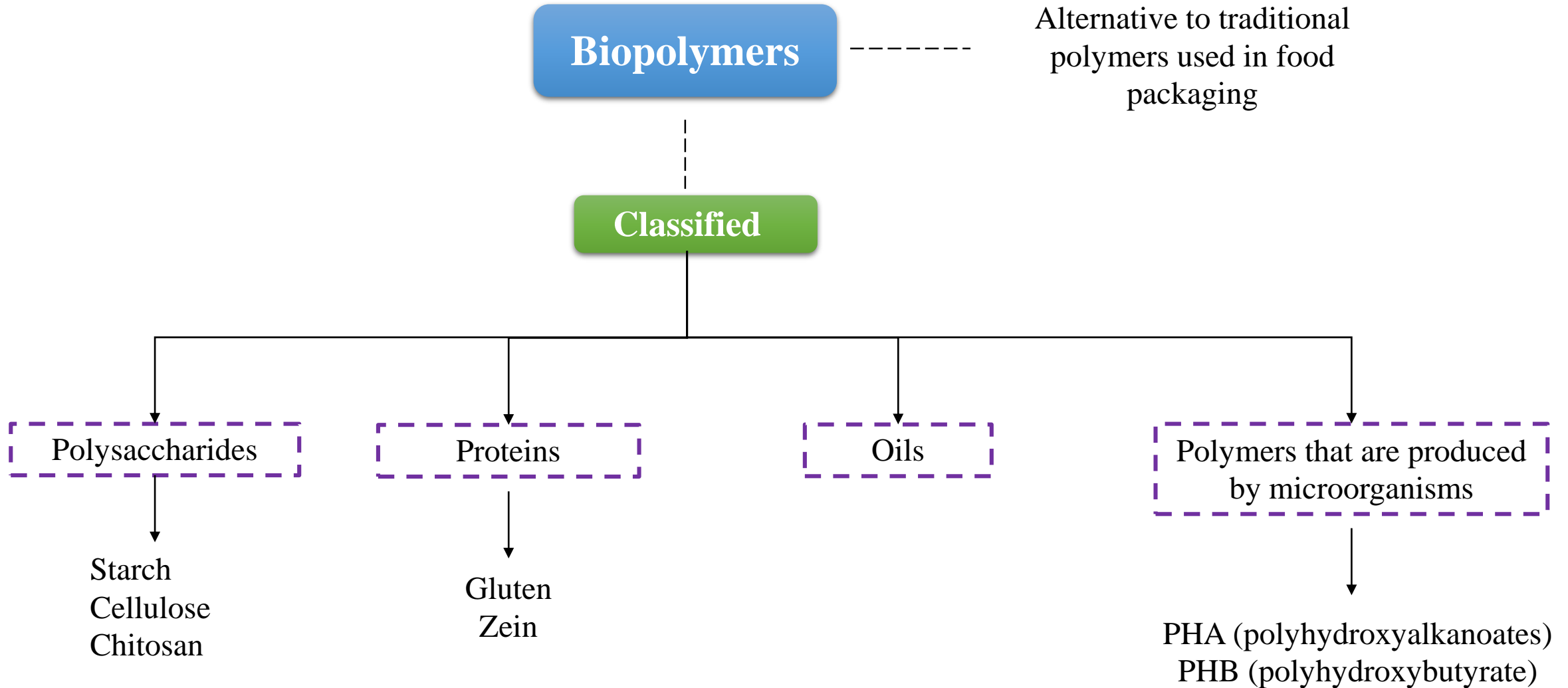


Figure 3. Methods for the production of multilayer films (a) wet method (casting) (b) dry method (co-extrusion)
source: Almasi, Jahanbakhsh Oskouie y Saleh (2020)

Biopolymers used in antimicrobial packaging



Examples of Researches about biopolymers used in antimicrobial packaging

Polysaccharides

The effect of polyethylene glycol and triacetin in hydroxypropyl methylcellulose coatings
Developing of films of starch and carboxymethyl cellulose
the effect of four different plasticizers on the mechanical properties of chitosan films and their storage stability

Proteins

Incorporated cinnamon essential oil and chitosan nanoparticles into zein films.
Developing of gluten films with different ethanol concentrations (70-20 mL/ 100 mL) and pH (2-6)

Oils

Studied of candelilla wax films with *Bacillus subtilis* strain HFC103 to preserve strawberries
Performance of carnauba wax-nanoclay emulsion coatings on postharvest quality of “Valencia” orange fruit.

Polymers synthesized by microorganisms

Synergized Antimicrobial Activity of Eugenol Incorporated Polyhydroxybutyrate Films
Antimicrobial and Physical–Mechanical Properties of Polyhydroxybutyrate Edible Films
Containing Essential Oil Mixtures.

Main active agents used in antimicrobial films

The antimicrobial activities of packaging are based on the migration of antimicrobial substances from the package to the food

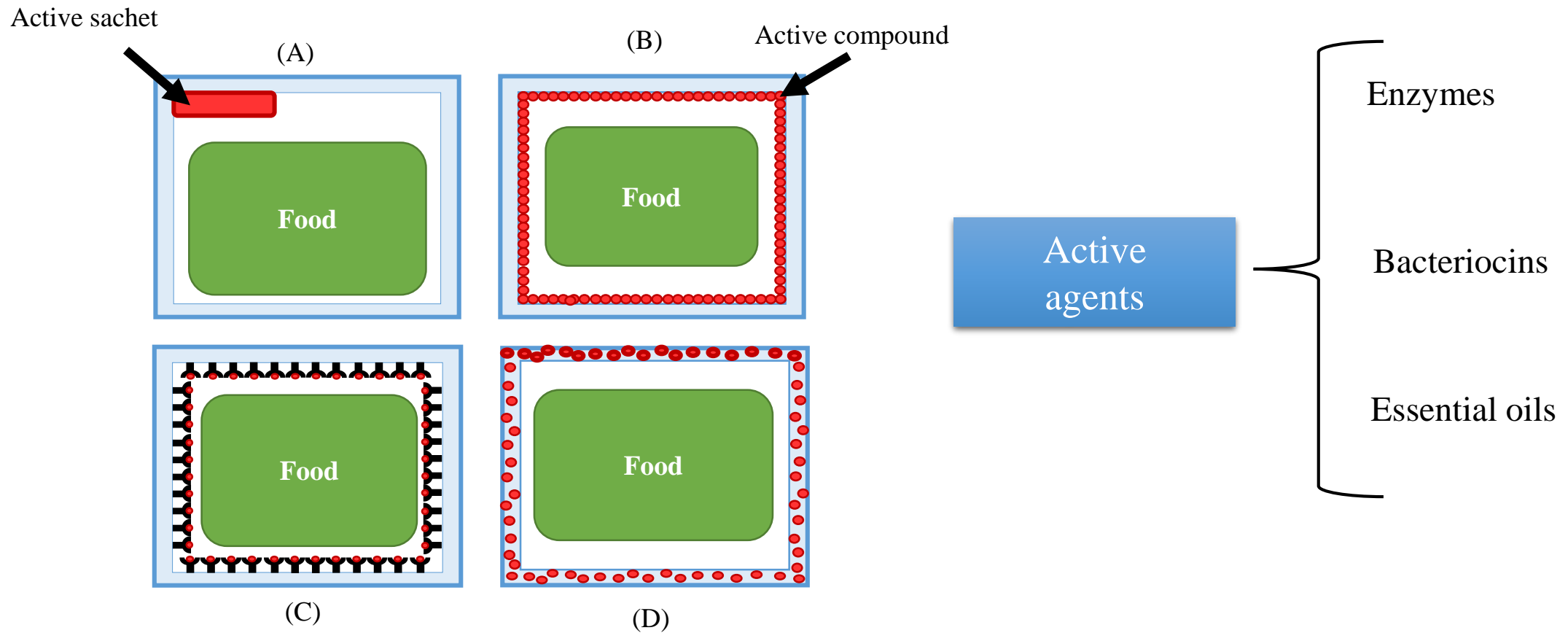


Figure 4 Active food packaging system designs. *Source: Almasi, Jahanbakhsh Oskouie y Saleh (2020)*

Examples of films with active ingredients

Enzymes

- Lysozyme in two different polymeric matrices (corn starch and pea proteins)
- Catechin-lysozyme gelatin films to maintain the quality of ground pork
- Antimicrobial film with wheat gluten, lysozyme and ethylenediaminetetraacetic

Bacteriocins

- New methods of absorption of bacteriocins:
- Pediocin PA-1 into polylactic acid (PLA) films and sawdust particles by diffusion method
- Films of polylactic acid and sawdust particles with bacteriocin 7293 produced by *Weissella hellenica* BCC 7293

Essential oils

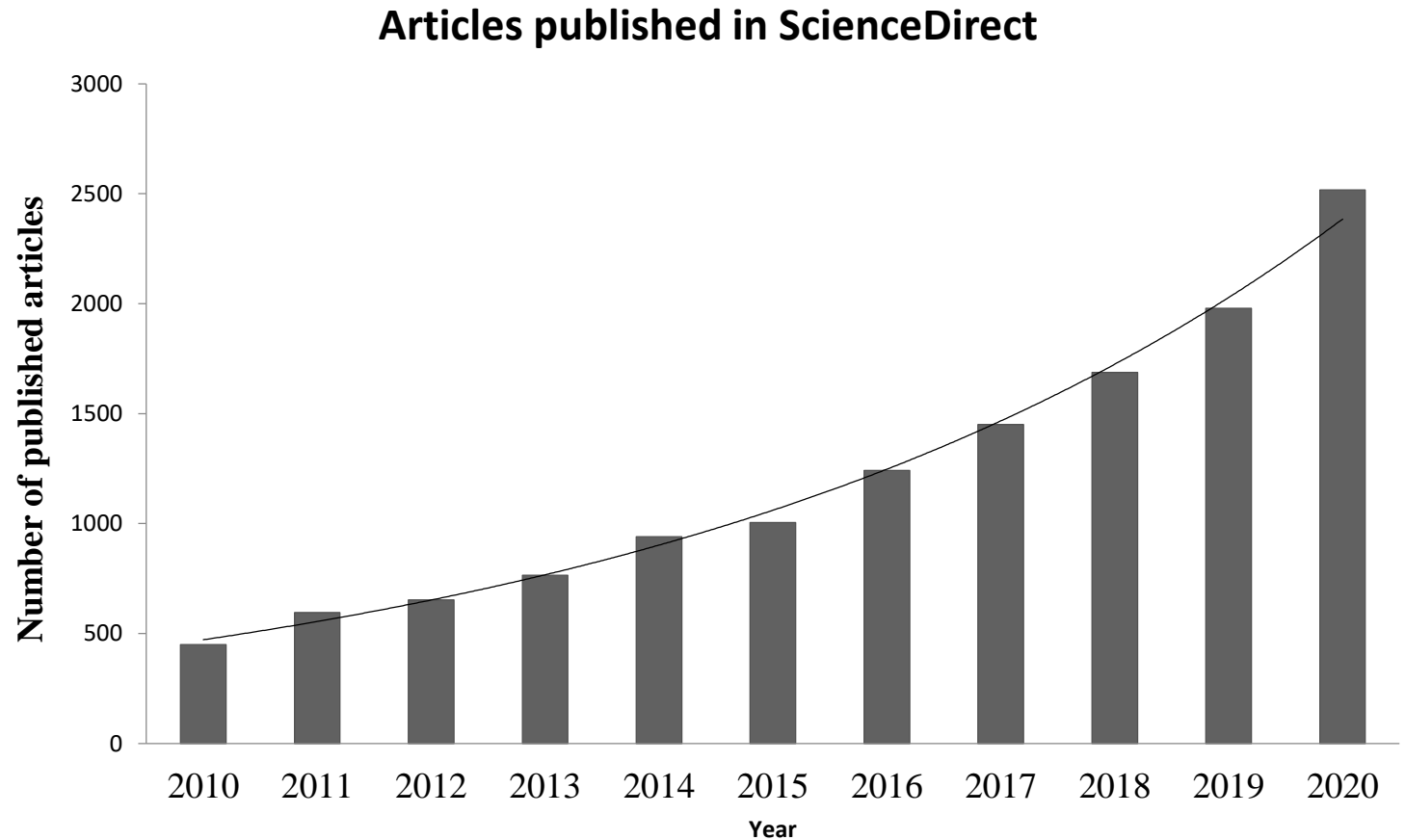
- Chitosan films with Eucalyptus globulus essential oil
- Essential oils from Zataria multiflora incorporated it into zein films
- Titanium dioxide nanoparticles and cinnamon essential oil in sago starch films.

Importance of biodegradable antimicrobial packaging and its applications

Inhibit the growth of pathogens like:

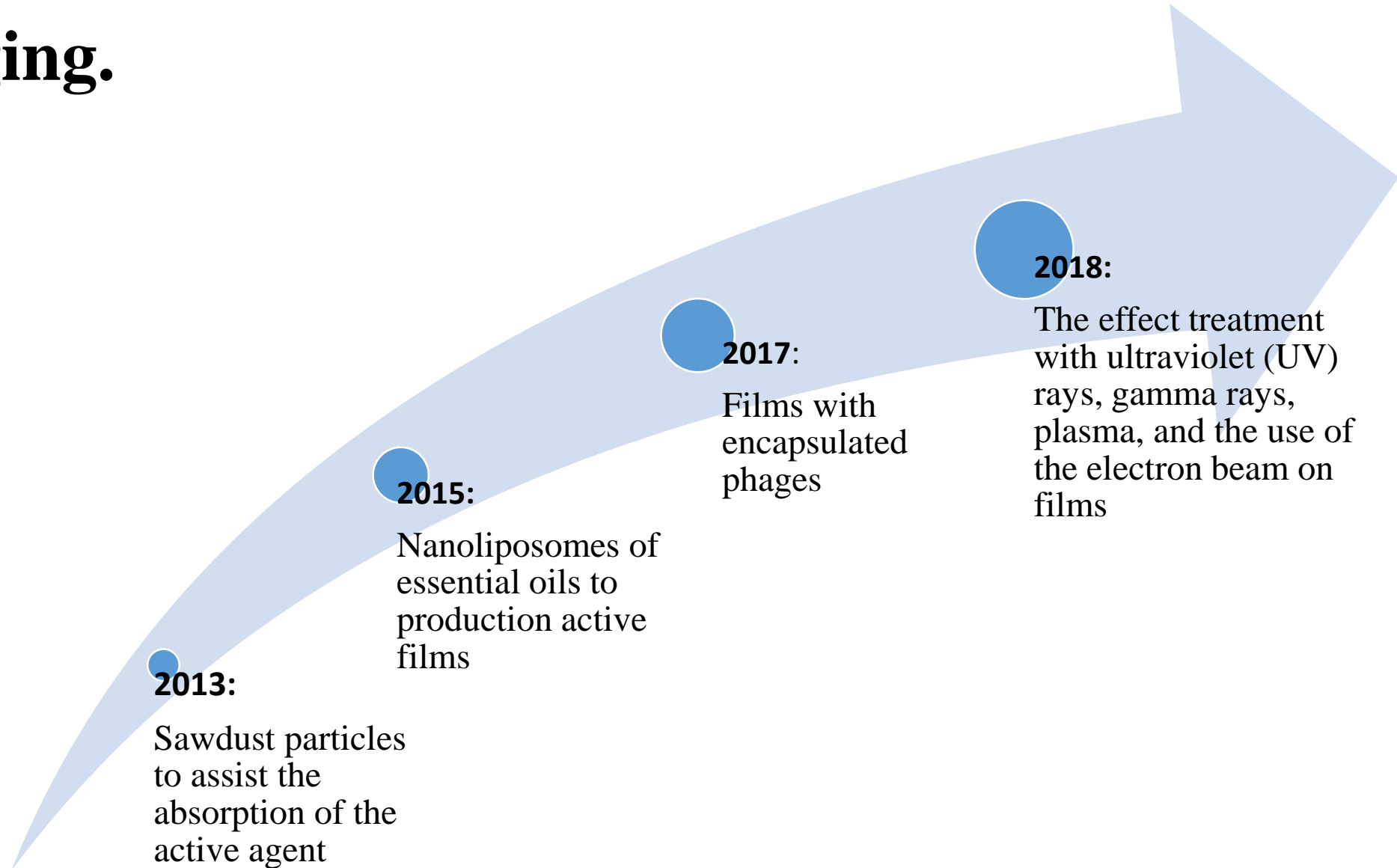
- ✓ *Salmonella*
- ✓ *Listeria monocytogenes*
- ✓ *Clostridium botulinum*
- ✓ *Aeromonas hydrophila*
- ✓ *Penicillium commune*
- ✓ *Penicillium Solitum*
- ✓ *Penicillium corylophilum*
- ✓ *Penicillium palitans*

The microorganisms most commonly used to test the inhibition of films are *Escherichia coli*, *Salmonella* and *Listeria monocytogenes*.



Graph 1. Articles published in ScienceDirect on food packaging, active packaging and antimicrobial packaging.

Future advances in antimicrobial active packaging.



Conclusions

Bio-based antimicrobial packaging (BBA) to food helps reduce losses caused by spoilage microorganisms and decreases the incidence of ETAs and the use of plastics.

BBA is limited because the interactions between their constituents have not yet been fully elucidated. It's for this reason that The industry must be promoting research on this type of packaging system, highlighting the environmental importance and cost reduction by obtaining products with a longer shelf life

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